



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C2-22-PO

Job Sheet 177393



Part No: C2-22-PO

Job Qty: 30 ea

Part Name: Lifting Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/10/18

Job Tracking No:

Due Date: 6/8/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG C2-22 Rev. 1 IPP Rev. 4 18.05.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	30 pcs	6/8/18	6/8/18	0.00	0.00	Purchasing		Emp 18.06.20
110	Packaging	30 pcs	6/8/18	6/8/18	0.00	0.00	Packaging2		Emp 18.06.20
120	QC	30 pcs	6/8/18	6/8/18	0.00	0.00	QC6		38
130	Packaging	30 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3		5018-05
140	QC21-FG	30 Ea	6/8/18	6/8/18	0.00	0.00	QC21		5018-05 JUN 25 2018 GA78

Part Op 100 - Issue P/O: 039860 MANUFACTURE C2-22 AS PER DWG Supplier: METEC Certificate of conformity is
Descriptions: required

10 Mar 2018 x 30 A h

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C2-22P	SWA3 Lifting Bushing	30 pcs (1 ea)	100-Purchasing	5082511

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	C2-22P	30	100	0

Part Specifications

Specifications could not be found.

Plex 5/10/18 9:24 AM dart.Lussier.Patrick



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S082541



Part: C2-22

Job No: 177393

Serial No/Batch: S082541

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 06/20/18

177393
C2-22
S082541
FS
06-20



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C2-22
Job Sheet 175889



Part No: C2-22

Job Qty: 10 ea

Part Name: Lifting Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/20/18

Created By: Marie Lajeunesse

Type: ~~SOLD~~ *5-H*

Description:

Note: DWG C2-22 Rev A IPP Rev 1 18.04.11 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/19/18	0.00	0.00	Start Up Machining-3		
110	CNC Lathe	10 pcs		4/20/18	0.00	1.00	MORI SL-154		
120	QC	10 pcs		4/20/18	0.00	0.00	QC2 Machining-4		
130	QC	10 pcs		4/20/18	0.00	0.00	QC8 Machining-4		
140	Packaging	10 pcs		4/20/18	0.00	0.00	Packaging3-1		
150	QC21-SA	10 Ea		4/20/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1-Machine as per DWG. FC 050 FOLIO REV: _____ DWG REV: _____ 2-Deburr

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8958K55	Weldable 954 Bearing Bronze Rod, 7/8" dia.	.6830 ft (.0683 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8958K55	1	0	0

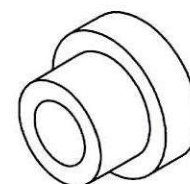
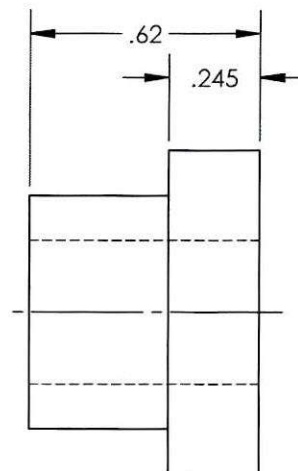
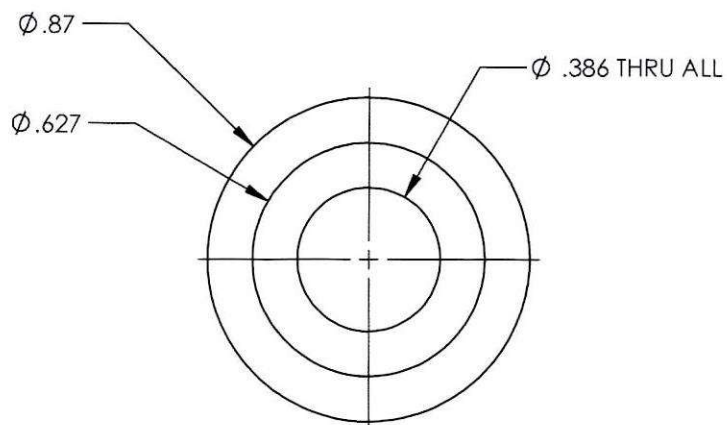
Part Specifications

Specifications could not be found.

Plex 4/11/18 1:33 PM Dart.lajeunesse.marie

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION.		5/19/2015	DPD	JAG



NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE SWA3 LIFTING BUSHING	
DWG NO. C2-22	REV 1
MAT'L C954 BRONZE	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J. Gilbert</i>
.XXX $\pm .005$	HEAT
.XX $\pm .01$	TREAT
.X $\pm .1$	FINISH
FRACTIONS $\pm 1/8$	SPEC
ANGLES $\pm 5^\circ$	USED ON MODEL
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 4/23/2015 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C2-22	1	SWA3 LIFTING BUSHING	C954 BRONZE	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039860

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039860
PO Date: 5/10/18
Due Date: 6/25/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9		RBW6305G00232-3G-1P			Base	Firmed	6/25/18	25 Ea	0 Ea	25 Ea	\$0.01/Ea	\$0.25
Line Item Note W/O 177409 , please advise Pat Lussier once received												
11		RBW109-3101-58-1-7P			Handle	Firmed	6/25/18	50 Ea	0 Ea	50 Ea	\$9.45/Ea	\$472.50
Line Item Note W/O 177380												
12		RBW109-3101-58-2-7P			Handle	Firmed	6/25/18	50 Ea	0 Ea	50 Ea	\$9.45/Ea	\$472.50
Line Item Note W/O 177383												
13		RBE350A94-2708-01-01P			Slide	Firmed	6/25/18	50 Ea	0 Ea	50 Ea	\$0.01/Ea	\$0.50
Line Item Note W/O 177384												
14		RBE350A93-3312-03-7P			Washer	Firmed	6/25/18	50 Ea	0 Ea	50 Ea	\$0.01/Ea	\$0.50
Line Item Note W/O 177385												
15		RBE350A93-3312-03-5P			Seat	Firmed	6/25/18	50 Ea	0 Ea	50 Ea	\$0.01/Ea	\$0.50
Line Item Note W/O 177387												
16		RBE350A93-3312-03-3P			Remover / Installer	Firmed	6/25/18	50 Ea	0 Ea	50 Ea	\$0.01/Ea	\$0.50
Line Item Note W/O 177388												
18		RBE350A93-3400-00-1P			Guide	Firmed	6/25/18	50 Ea	0 Ea	50 Ea	\$0.01/Ea	\$0.50
Line Item Note W/O 177390												
19		C2-22P			SWA3 Lifting Bushing	Firmed	6/25/18	30 pcs	0 pcs	30 pcs	\$0.01/pcs	\$0.30
Line Item Note W/O 177393												

Plex 6/15/18 3:36 PM dart.Lussier.Patrick

Items												
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
21		RBW6305G01232-3G-1P			Receiver	Firmed	6/25/18	27 Ea	0 Ea	27 Ea	\$72.35/Ea	\$1,953.45
Line Item Note		W/O 179292										
											Grand Total:	\$2,901.50

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Plex 6/15/18 3:36 PM dart.Lussier.Patrick



20 Terry Fox Drive
 Vankleek Hill, Ontario K0B 1R0 , Canada
 Tel: (613) 678-3957
 Fax: (613) 678-3956

Delivery Slip No.: 22790
Date: Jun 15, 2018
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO039860	Sold By: Walz, Christian D.
Shipped By: pick up	Ship Date: Jun 15, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
C3-4-1P Load Beam Bushing		Each	50		
C3-8-2-2P Solenoid Drilling Jig C3 Hook		Each	30		
C3-12-2P Lock Shaft		Each	30		
C45-3-8BP Actuator Shaft Bushing Solenoid Side		Each	40		
C45-3-8AP Actuator Shaft Bushing		Each	40		
C45-4-1P Trunnion Bushing		Each	50		
C10-23-1P Keeper Spacer		Each	50		
RBW6305G01232-3G-5P Spacer		Each	25		
RBW6305G01232-3G-1P Base		Each	25		
RBE350A93-3307-00-03P Washer		Each	50		
RBW109-3101-58-1-7P Handle		Each	50		
RBW109-3101-58-2-7P Handle		Each	50		
RBE350A94-2708-01-01P Slide		Each	50		50
RBE350A93-3312-03-7P Washer		Each	50		50
RBE350A93-3312-03-5P Seat		Each	50		50

Continue...



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22790
Date: Jun 15, 2018
Page: 2

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO039860	Sold By: Walz, Christian D.
Shipped By: pick up	Ship Date: Jun 15, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
RBE350A93-3312-03-3P Remover / Installer		Each	50		50
RBE350A93-3303-02-5P Extractor Pin		Each	50		
RBE350A93-3400-00-1P Guide		Each	50		50
C2-22P SWA3 Lifting Bushing		Each	30	30	
RBW1205G00231-3G-7P Washer		Each	30		
Prices to be determined					
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					
Received by _____			Thank you for your order!		



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
30	DART C2-22	SWA3 LIFTING BUSHING	39860

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

DAS
30
9-88

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, June 15, 2018